

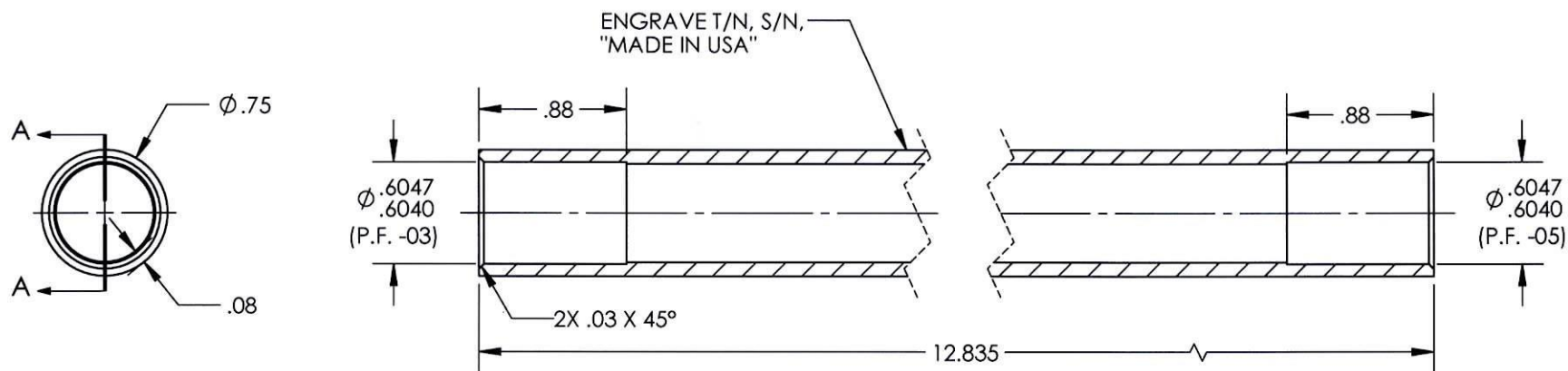
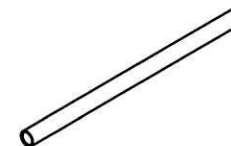
[https://www.proxonline.com/cer/id/0-1a0d-4d14-b11c-0760000210101/texas-county-report-viewer-2.asp?URL=../Part/Job\\_Sheet.asp&Report=True&](https://www.proxonline.com/cer/id/0-1a0d-4d14-b11c-0760000210101/texas-county-report-viewer-2.asp?URL=../Part/Job_Sheet.asp&Report=True&) 1/1





This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

| REVISIONS |         |                                                                                                                                                                                                                                                                                |           |         |          |
|-----------|---------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION                                                                                                                                                                                                                                                                    | DATE      | INITIAL | APPROVED |
| 5         |         | -01 CH'D DIM WAS $\varnothing.75$ IS ( $\varnothing.75$ ), WAS $.083$ IS ( $.083$ ).                                                                                                                                                                                           | 5/23/2014 | DPD     | RJC      |
| 6         | 16-0151 | -01 CH'D DIM WAS ( $\varnothing.75$ ) IS $\varnothing.75$ , WAS ( $.083$ ) IS $.08$ . ADDED DIMS $\varnothing.6047/.6040$ (P.F. -03), $\varnothing.6047/.6040$ (P.F. -05), $.88$ , $.88$ , $2X .03 X 45^\circ$ , ADDED ENGRAVE NOTE, ADDED FINISH SPEC QSMI-6.2.2, B.O. REV D. | 2/24/2017 | RJC     | SM       |



SECTION A-A

(-01)

TUBE

|                                                            |                                                        |
|------------------------------------------------------------|--------------------------------------------------------|
| <b>DART<br/>AEROSPACE</b>                                  |                                                        |
| TITLE SWASHPLATE IMMOBILIZING TOOL<br>SHORT BRACE ASSEMBLY |                                                        |
| DWG NO. RBE350A94-3700-B-01                                | REV 6                                                  |
| MAT'L STEEL                                                | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES |
| HEAT TREAT                                                 | .XXX $\pm .005$ FRACTIONS $\pm 1/8$                    |
| FINISH BLACK OXIDE                                         | .XX $\pm .01$ ANGLES $\pm 5^\circ$                     |
| SPEC QSMI-6.2.2, B.O. REV D                                | .X $\pm .1$ SURFACES = 125/                            |
| DRAWN BY: CLOUGH                                           | 1. BREAK ALL SHARP EDGES<br>.015 X 45° OR .015R        |
| CHECKED: DUERFELDT                                         | 2. DIMENSIONAL LIMITS APPLY<br>AFTER PLATING           |
| OPPS APPR: ANDERSON                                        | 3. INTERPRET DIM AND TOL PER<br>ASME Y14.5M-2009       |
| QA APPR: LINDSAY                                           | USED ON MODEL                                          |
| APPROVED: GILBERT                                          | EUROCOPTER AS350/355                                   |
| SCALE 1:1                                                  | DATE 8/21/2012 SHEET 3 OF 5                            |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

PO040850

**Supplier:** GRO002-VC  
Group Altech  
2455 Halpern  
St Laurent  
QC  
H4S 1N9 Canada  
Phone: 514-335-3666  
Fax: 514-335-3868

**PO No:** PO040850  
**PO Date:** 8/27/18  
**Due Date:** 8/31/18  
**Purchase Order**  
**Revision:**  
**Revision Date:**  
**Ship-To Contact:** Tsimiklis, Chrisoula  
**Phone:**

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground  
**Pymt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

## Items

| Line Item | Job    | Part               | Description                                                                                                                                                                           | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|--------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 181821 | RBT102098-3        | Plate<br>-Issue P/O to GROUPE ALTECH;<br>PO<br>-ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant<br>-Material type; 6061<br>-Certificate of Conformity is required | Firmed | -       | 8/31/18  | 8 pcs          | 0 pcs             | 8 pcs   | \$15.00/pcs      | \$120.00       |
| 2         | 178199 | RBEM262V3000101-19 | Angle Bracket<br>-Issue P/O to GROUPE ALTECH: P/O<br><br>-Zinc plate, ASTM B633 TYPE 2 SC2<br>-Color yellow<br>-Material type; 1018<br>-Certificate of Conformity is required         | Firmed | -       | 8/31/18  | 6 pcs          | 0 pcs             | 6 pcs   | \$15.00/pcs      | \$90.00        |

## PURCHASE ORDER

| Items     |        |                     |                                                                                                                                                                                                                                                   |        |         |          |                |                   |             |                                                                                       |                |
|-----------|--------|---------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|-------------|---------------------------------------------------------------------------------------|----------------|
| Line Item | Job    | Part                | Description                                                                                                                                                                                                                                       | Status | Account | Due Date | Order Quantity | Received Quantity | Balance     | Unit Price (CAD)                                                                      | Extended Price |
| 3         | 180095 | RBE350A93-3500-00-1 | Body<br>-Issue P/O to Groupe Altech:<br><br>-ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant as per Dwg RBE350A93-3500-00-1 Rev. 3A<br>-Certificate of Conformity is required                                              | Firmed | -       | 8/31/18  | 22 pcs         | 0 pcs             | 22 pcs      | \$5.454545/pcs                                                                        | \$120.00       |
|           |        |                     |                                                                                                                                                                                                                                                   |        |         |          | 22 X           |                   | AUG 31 2018 |    |                |
| 4         | 178985 | RBE350A94-3700-A-03 | Top<br>-Issue P/O to Groupe Altech; PO<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Certificate of Conformity is required                                                                                                                     | Firmed | -       | 8/31/18  | 41 pcs         | 0 pcs             | 41 pcs      | \$1.89/pcs                                                                            | \$77.49        |
|           |        |                     |                                                                                                                                                                                                                                                   |        |         |          | 41 X           |                   | SEP 04 2018 |    |                |
| 5         | 181158 | RBE350A94-3700-A-03 | Top<br>-Issue P/O to Groupe Altech; PO<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Certificate of Conformity is required                                                                                                                     | Firmed | -       | 8/31/18  | 20 pcs         | 0 pcs             | 20 pcs      | \$1.89/pcs                                                                            | \$37.80        |
|           |        |                     |                                                                                                                                                                                                                                                   |        |         |          | 20 X           |                   | SEP 04 2018 |   |                |
| 6         | 181469 | C2-12-3             | Lock<br>-Issue P/O to Groupe Altech: P/O<br><br>-Nickel plate, QQ-N-290, Class 2, Grade E or F<br>****verify plating thickness, grade could change****<br>NICKEL PLATE TO .0004-.0006 BAKE AFTER PLATE<br>- Certificate of Conformity is required | Firmed | -       | 8/31/18  | 20 pcs         | 0 pcs             | 20 pcs      | \$12.00/pcs                                                                           | \$240.00       |
|           |        |                     |                                                                                                                                                                                                                                                   |        |         |          | 20 X           |                   | SEP 04 2018 |  |                |



## PURCHASE ORDER

| Items        |        |                     |                                                                                                                                   |        |         |          |                  |                   |         |                  |                |
|--------------|--------|---------------------|-----------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|------------------|-------------------|---------|------------------|----------------|
| Line Item    | Job    | Part                | Description                                                                                                                       | Status | Account | Due Date | Order Quantity   | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 7            | 178986 | RBE350A94-3700-A-01 | Tube<br>-Issue P/O to Groupe Altech;<br>PO<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Certificate of Conformity is required | Firmed | -       | 8/31/18  | 30 pcs           | 0 pcs             | 30 pcs  | \$3.85/pcs       | \$115.50       |
|              |        |                     |                                                                                                                                   |        |         |          | 30 X SEP 06 2018 |                   |         |                  |                |
| 8            | 181869 | RBE350A94-3700-B-01 | Tube<br>-Issue P/O to Groupe Altech;<br>PO<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Certificate of Conformity is required | Firmed | -       | 8/31/18  | 8 pcs            | 0 pcs             | 8 pcs   | \$3.55/pcs       | \$28.40        |
|              |        |                     |                                                                                                                                   |        |         |          | 8 X SEP 06 2018  |                   |         |                  |                |
| 9            | 182039 | RBE632V3013101-5    | Rod<br>-Issue P/O to Groupe Altech :<br>P/O<br>-Zinc plate, ASTM B633 TYPE 1 SC2<br>- Certificate of Conformity is required       | Firmed | -       | 8/31/18  | 6 pcs            | 0 pcs             | 6 pcs   | \$15.00/pcs      | \$90.00        |
|              |        |                     |                                                                                                                                   |        |         |          | 6 X SEP 05 2018  |                   |         |                  |                |
| 10           | 180175 | RBE350A94-3700-A-05 | Foot<br>-Issue P/O to Groupe Altech;<br>PO<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Certificate of Conformity is required | Firmed | -       | 8/31/18  | 40 pcs           | 0 pcs             | 40 pcs  | \$2.80/pcs       | \$112.00       |
|              |        |                     |                                                                                                                                   |        |         |          | 40 X SEP 06 2018 |                   |         |                  |                |
| Grand Total: |        |                     |                                                                                                                                   |        |         |          |                  |                   |         |                  | \$1,031.19     |

## Order Notes

## Procurement Quality Clauses

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.



# Certificat de Conformité / Certificate of Compliance

(012221-4)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
 Tel: 514-335-3666 Fax: 514-335-3868  
 www.groupaltech.com

## Bon de Livraison / Packing Slip

**012221 - 4**

Livré à / Ship to

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 Tel.: 613-632-5200 Fax.:

Client / Customer:

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 BUYER:

|                              |                                                           |                                                                            |                                                |                   |                                                       |                                             |   |               |                         |
|------------------------------|-----------------------------------------------------------|----------------------------------------------------------------------------|------------------------------------------------|-------------------|-------------------------------------------------------|---------------------------------------------|---|---------------|-------------------------|
| Date expédition<br>Ship date |                                                           | Créé Par<br>Generated By                                                   | Transport / No de Compte<br>Courier / Acc. No. |                   | Bon de commande Client<br>Customer Purchase Order No. |                                             |   |               |                         |
| 06-Sep-2018                  |                                                           | Aman                                                                       |                                                |                   | 040850                                                |                                             |   |               |                         |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number / Line Item Details | Description pièce(s)                                                       | CATG.<br>U/M                                   | Comm.<br>/Ordered | Exp/<br>Shipped                                       | Quantités / Quantities<br>Qté NC/<br>NC Qty |   | Qté<br>Scrap/ | À venir /<br>Back Order |
| 7                            | RBE350A94-3700-A-01<br>Rev.                               | RBE350A94-3700-A-01<br>01 -OXIDE BLACK [OXIDE BLACK ] MIL-C-13924C CLASS 1 | BLACK-OXIDE<br><br>CH                          | 30                | 30                                                    | 0                                           | 0 | 0             |                         |
| 8                            | RBE350A94-3700-B-01<br>Rev.                               | RBE350A94-3700-B-01<br>01 -BLACK OXIDE ON SST MIL-DTL-13924C<br>CLASS 1    | BLACK-OXIDE<br><br>CH                          | 8                 | 8                                                     | 0                                           | 0 | 0             |                         |

Notes Additionnelles / Additional Notes

Epaisseur réelle  
Actual Thickness

Inspecteur Qualité  
Quality Inspector

Réçu par  
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.  
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.  
 Our financial and legal responsibility will not be higher than the amount of invoice.